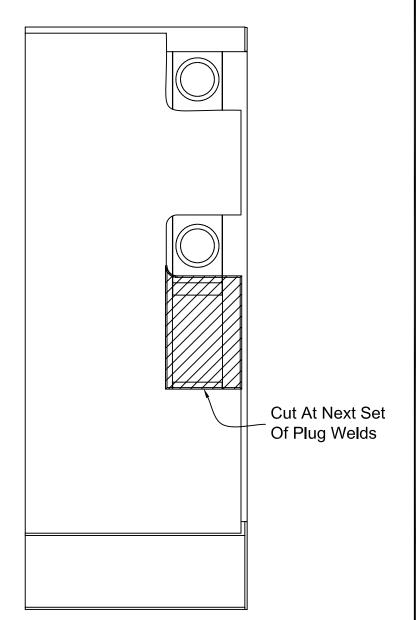
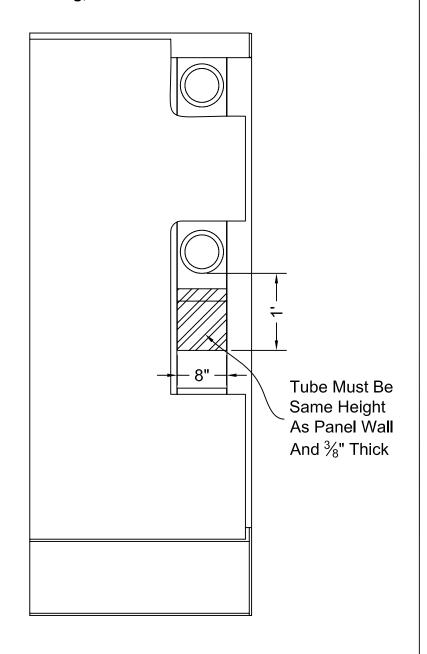
Step 1: Remove Inside Skin. Do Not Cut Into Any Tubes.



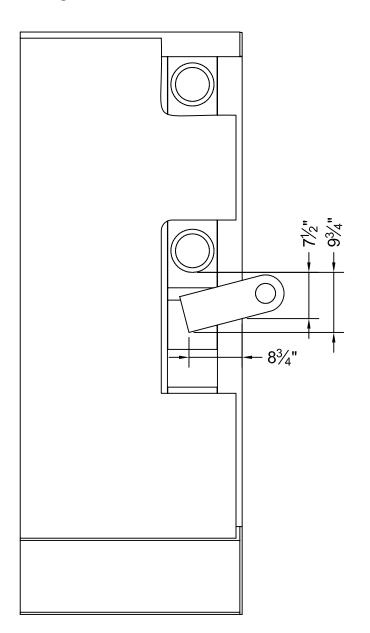
Step 2: Add Blocking, Weld Where Possible.



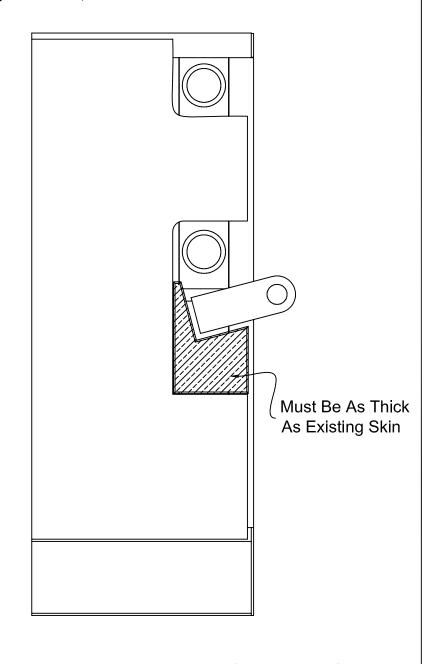
Note: All Material To Be 55 Ksi Min. Yield Or Equivalent Unless Otherwise Noted.



Step 3: Add Pull Lug, Weld Where Possible.



Step 4: Replace Skin, Weld Where Possible.



Note: All Material To Be 55 Ksi Min. Yield Or Equivalent Unless Otherwise Noted.



PRO-TEC Equipment Inc. P.O. Box 130 1298 Lipsey Dr.-Charlotte MI 48813 (517) 541-0303 1-800-292-1225

Customer: Page 1 Of 2 Trench Shield System

Dwg. # HowToAddPullLug
Date: 05-Aug-2010 By: C. Stevens How To Add A Pull Lug